## SWING MACHINES









**TO DESIGN OUR 2154G/2156G AND 2654G/2656G SWING MACHINES,** we went to the woods and met with loggers — the ones who live it every day. We let them do the talking. **And we listened.** 

Through our Customer Advocate Group (CAG), we collected invaluable input from customers just like you. Then we spent over a thousand hours testing the machines until we got them exactly right.

The G-Series is loaded with improvements you won't be able to imagine living without, including major cab updates that set the standards for comfort and safety. And a host of productivity-boosting enhancements that help deliver uptime and efficiency, while lowering daily operating costs.

Five years in the making. Backed by over a half-century of experience in the woods. The G-Series will redefine your expectations about what a swing machine can accomplish.

#### TAME THE TOUGHEST TIMBER

## These go-getters won't let you down.

To make these workhorses even better, we went to our toughest customers — loggers just like you — to get fresh ideas on making our swing machines more rugged and reliable.

#### Simplified electrical system

More dependable electrical architecture simplifies wiring harnesses and reduces the number of electrical connectors, fuses, and relays by approximately 25 percent compared to our previous models. JDLink™ enables quick fault detection and troubleshooting.

#### **Rugged structures**

Undercarriage X-frames and upperframe structures have been improved to deliver significantly longer life than previous models — in some cases up to 67-percent more.

#### Hydraulic reversing fan

Hydraulically driven, variable-speed fan runs only as needed, conserving power and fuel. Reversing option automatically reverses airflow to eject debris from the cooler cores, decreasing cooler-maintenance frequency.

#### **Durable cooling system**

Large, high-capacity coolers along with improved airflow help reduce hydraulic operating temperatures, for maximum component life.

#### Reliable rollers

On the 2154G and 2156G, largerdiameter lower rollers with polished shafts and improved seals extend wear life, while reducing downtime and maintenance costs.

#### Hydraulic oil-level alarm

If the hydraulic oil level falls dangerously low, an optional alarm will provide both audible and visual alerts for you to immediately shut down the machine.





#### **Expansive visibility**

Countless hours of virtual-reality studies and field-testing with loggers resulted in superb all-around visibility. In the log-loader rear-entry cab, floor-mounted windows and cabforward riser option expand views to the tracks and working area for log-loading applications. Polycarbonate windows durably meet safety requirements.

#### Easy-to-read monitor

Multi-language color LCD monitor provides intuitive access to a wealth of machine data and functions.

#### **Better access**

A staircase at the rear of the machine eases cab entry and exit, for more stable footing where and when you need it. A new handrail is significantly larger than on previous models, for secure three-point contact.



#### Roomy and comfortable cab

Roomier cab boasts an additional three inches of legroom. It's isolation mounted to reduce noise and vibration while smoothing the ride in rough terrain, substantially minimizing fatigue.

#### Effortless control

Ergonomically correct short-throw pilot levers provide smooth, precise fingertip control with less movement or effort.

#### **Creature comforts**

Fatigue-beating amenities include efficient climate control, a heated/cooled seat, and ergonomic controls. A USB power port helps keep your devices charged up. Plus, there's plenty of room inside the cab to stow your stuff as well as convenient shovel and ax mounts outside.

# See the light.

Whether you're log loading, road building, decking, shovel logging, or processing/harvesting, G-Series Swing Machines will help you move more wood, more efficiently. Choose a 2154G/2654G Forestry Excavator or 2156G/2656G Crawler Log Loader to match your application.

#### Service lighting

With the LED lighting option, illumination in all service compartments means you won't have to fumble around for a flashlight before dawn or after dark.

#### **Enhanced lighting options**

Optional 14-light LED package delivers 40-percent more illumination.

#### **Greater tractive effort**

Increased tractive effort of 19 percent on the 2654G and 2656G boosts capability for negotiating steep or difficult terrain, deep snow, and swamps.

#### Stable and able

Longer track frames on the 2656G (optional on the 2154G, 2156G, and 2654G) put more track on the ground, for increased stability — and up to 14-percent more lifting capacity — than the model it replaces.

### Fully integrated processing heads

Reliable, productive Waratah heads come factory installed and ready to go. Through-nose plumbing option routes hoses up and out of harm's way to extend wear life, increasing uptime and reducing service costs.





\*STANDARD ON 2656G, OPTIONAL ON 2654G.







Keep downtime down with

#### JOHN DEERE ULTIMATE UPTIME

In addition to the base John Deere ForestSight features, our dealers work with you to build an uptime package that meets your specific needs, including customized maintenance and repair agreements, onsite parts availability, extended warranties, fluid sampling, response-time guarantees, and more.

Get valuable insight with

#### JOHN DEERE FORESTSIGHT

With a JDLink subscription, alerts can be sent to your computer or mobile device — or your Deere dealer, if you choose — to inform you of immediate machine issues. If downtime does occur, exclusive remote diagnostics and programming enable your dealer to minimize the time and cost associated with sending a technician to the logging site for an initial diagnostic visit. You can also receive reminders of periodic scheduled maintenance on your computer or mobile device, or from your dealer.



#### Remote diagnostics

When your swing machine is equipped with JDLink, fast, accurate remote diagnostics and rapid service response with the right part the first time, industry-leading parts availability, and dealer support are always within easy reach.

# RUNTHE NUMBERS.

#### Better fuel economy

John Deere PowerTech™ PVS 6.8L EPA Final Tier 4/EU Stage IV engine on the 2154G and 2156G improves uptime and reduces fuel consumption by five to eight percent. "Half-lever" hydraulic-control system reduces fuel consumption by another three to five percent, depending on application.

#### Easy does it

Hinged A/C condenser swings out and engine-compartment screen can be quickly removed, easing cleanout of debris. Fuel-shutoff valve eliminates leaks, for fast fuel filter changes with less mess. Plus a precleaner for the engine air intake extends filter life, further reducing maintenance time.

#### Convenient maintenance

Ground-level servicing and conveniently located filters, fluid-fill locations, and grease points help ease daily checks and preventive maintenance.

#### **Productivity your way**

Three productivity modes allow you to adjust the machine to the application. High-productivity delivers more power and faster hydraulic response. Power delivers a balance of power, speed, and fuel economy for normal operation. Economy limits top speed and helps save fuel.







Engine	2154 <u>G Road</u>	Builder / Proc	essor							
	Base engine	for use in U.S	., U.S. Territo	ries, and Canada	Optional en	gine for use in	Rest of World	(ROW)		
Manufacturer and Model		PowerTech™ P\				PowerTech™ Pl				
Non-Road Emission Standards	EPA Final Tie	er 4 (FT4)/EU	Stage IV		EPA Tier 3/E	U Stage IIIA /	EPA Tier 2/EU	Stage II		
Net Rated Power (ISO 9249)	122 kW (164	hp) at 2,000 rp	om			122 kW (164 hp) at 2,000 rpm				
Cylinders	6				6					
Engine Displacement	6.8 L (415 cu	. in.)			6.8 L (415 cu	. in.)				
Off-Level Capacity	70% (35 deg.				70% (35 deg.	.)				
Aspiration	Turbocharge	d, air-to-air cl	narge-air coole	er	Turbocharge	d, air-to-air cl	harge-air coole	er		
Oil Filter, Remote Mounted	Full-flow spi		J		Full-flow spi		J			
Cooling										
Fan Drive	Cool-on-der	nand hydraulio	-driven, suction	on-type fan remote-n	nounted drive with	optional rever	sing fan			
Powertrain										
2-speed propel with automatic shift	2.62 m (8 ft.	7 in 1			2.79 m (9 ft.	7 in 1				
Undercarriage			F	- D (VD)		2 111.)	XDLC			
Maximum Traval Special	Heavy Duty	(חט)	Extren	ne Duty (XD)	HD		XDLC			
Maximum Travel Speed	2.2   /- /2 /	)	261	/h /1 6 mnh1	2.2   / - /2.4	)	761/1	16 mr L)		
Low	3.2 km/h (2.0			/h (1.6 mph) /h (2.2 mph)	3.2 km/h (2.0 4.8 km/h (3.0		2.6 km/h (			
High	4.8 km/h (3.0						3.6 km/h (			
Drawbar Pull	22 634 kgf (4	49,900 (61)	30 350	kgf (69,910 lbf)	22 634 kgf (	49,900 (61)	30 350 kg	f (69,910 lbf)		
Hydraulics										
Open center, pilot operated	2									
Main Pumps		isplacement pu	ımps							
Maximum Rated Flow x 2	236 L/m (62.	.3 gpm)								
System Operating Pressure	2/ 200   D /									
Implement Circuits	34 300 kPa (									
Power Boost	38 000 kPa		55	le de est te	ccı					
Controls	Pilot levers;	short-stroke, l	ow-effort hyd	raulic pilot with shut	off lever					
Electrical	EDA ET/ (EU				EDA T: 2/5		FDA T: 2/F//	C. "		
Cata William	EPA FT4/EU	Stage IV				U Stage IIIA / I	EPA Tier 2/EU :	Stage II		
System Voltage	24 volt				24 volt					
Alternator Rating	150 amp				130 amp					
Lights	E I I		2 - 1 - 1 - 1 - 1	· · · · · · · · · · · · · · · · · · ·		er a al				
Work			2 right-hand f	ront log deflector sta						
Access (optional)	1 LED (rear ri				1 LED (rear r	,				
Service	5 LEDs (com	partment and	engine hood)		5 LEDs (com	partment and	engine hood)			
Undercarriage										
Carrier Rollers (per side)	2									
Track Rollers (per side)										
HD/XD	8									
XDLC	9									
Shoes, Double Grousers (per side)										
HD	46									
XD	45									
Undercarriage Pitch										
HD	203 mm (8.0									
XD	216 mm (8.5									
Ground Pressure	2154G Road				2154G Proce					
Undercarriage	2.62 m (8 ft. HD	7 in.) XD	2.79 m (9 ft HD	. 2 in.) XDLC	2.62 m (8 ft. HD	7 in.) XD	2.79 m (9 ft HD	. 2 in.) XDLC		
710-mm (28 in.) Double-Grouser Shoes	61.5 kPa	57.9 kPa	53.1 kPa	54.3 kPa	<i>по</i> 62.3 kPa	58.5 kPa	53.7 kPa	55.0 kPa		
	(8.92 psi)*	(8.40 psi)	(7.70 psi)	(7.88 psi)	(9.04 psi)*	(8.48 psi)	(7.79 psi)	(7.97 psi)		
*COO /2/: 1 / / /										

<sup>\*600-</sup>mm (24 in.) double-grouser shoes.



2154G Road Builder / Processor

Swing Speed	12.6 rpm			
Swing Torque	74 376 Nm (54,857 lbft.)			
Operator's Station				
Operator Height from Ground (eye level)				
Side-Entry Forestry Cab	2998 mm (9 ft. 11 in.)			
Rear-Entry Log Loader Cab	4345 mm (14 ft. 4 in.)			
Serviceability				
Refill Capacities				
Fuel Tank	800.0 L (211 gal.)			
Cooling System	30.5 L (8.1 gal.)			
Diesel Exhaust Fluid (DEF) Tank (FT4)	42.4 L (11.2 gal.)			
Engine Crankcase (including filter)	20.0 L (20.6 qt.)			
Hydraulic Tank Oil	136.0 L (36.0 gal.)			
Operating Weights With full fuel tank, 79-kg (175 lb.) operator	2154G Road Builder		2154G Processor	
(8 ft. 7 in.) HD undercarriage; no attachm	nent included  EPA FT4/EU Stage IV	EPA Tier 3/EU Stage IIIA / EPA Tier 2/EU Stage II	EPA FT4/EU Stage IV	EPA Tier 3/EU Stage IIIA / EPA Tier 2/EU Stage II
SAE Operating Weight	28 000 kg (61,730 lb.)	27 773 kg (61,230 lb.)	28 352 kg (62,505 lb.)	28 125 kg (62,005 lb.)
Optional Components (add weight)			, , , , , , , , , , , , , , , , ,	, , , , , , , , , , , , , , ,
Rear-Entry Cab	671 k	q (1,480 lb.)	671 k	kg (1,480 lb.)
Cab Forward		kg (1,630 lb.)		kg (1,630 lb.)
Undercarriage				
2.62-m (8 ft. 7 in.) XD	3240	kg (7,143 lb.)	3240	kg (7,143 lb.)
2.79-m (9 ft. 2 in.) HD	106 I	kg (233 lb.)	106 l	kg (233 lb.)
2.79-m (9 ft. 2 in.) XDLC	4030	) kg (8,884 lb.)	4030	) kg (8,884 lb.)
Counterweight				
Heavy	736	kg (1,622 lb.)	736 I	kg (1,622 lb.)
Extra Heavy	1526	kg (3,364 lb.)	1526	kg (3,364 lb.)
Operating Dimensions				
With 800-mm (32 in.) shoes, 4187-kg (9,2	28 lb.) standard counterweight	ght, full fuel tank, 79-kg (175 lb.) o	perator, and standard equipm	ent
	2.9-m (9 ft. 6 in.) Arm; 830	0-kg (1,830 lb.),		

0.91-m³ (1.19 cu. yd.), 1065-mm (42 in.) Bucket

Swing Mechanism

A Maximum Reach

Ε

Al Maximum Reach at Ground Level

Maximum Log-Level Height\*

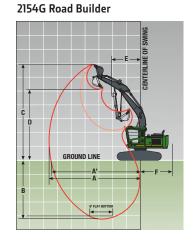
**B** Maximum Working Depth

C Maximum Working Height

Minimum Swing Radius

Tail Swing Radius

\*Attachment dependent.



9.86 m (32 ft. 4 in.)

9.63 m (31 ft. 7 in.)

5.64 m (18 ft. 6 in.)

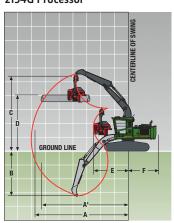
11.05 m (36 ft. 3 in.)

8.33 m (27 ft. 4 in.)

2.36 m (7 ft. 9 in.)

3.12 m (10 ft. 3 in.)

#### 2154G Processor



3.32-m (10 ft. 10 in.) Processor Arm

8.74 m (28 ft. 8 in.)

8.46 m (27 ft. 9 in.)

4.72 m (15 ft. 6 in.)

9.68 m (31 ft. 9 in.)

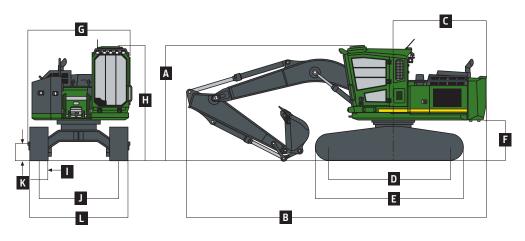
7.26 m (23 ft. 10 in.)

2.74 m (9 ft. 0 in.)

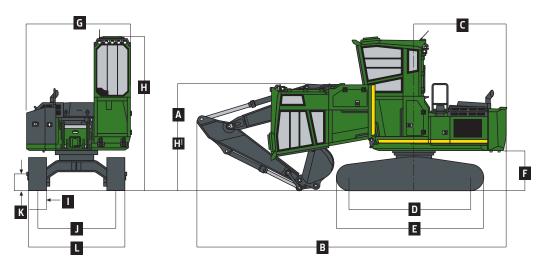
3.12 m (10 ft. 3 in.)

Machine Dimensions	2154G Road Buil	der			2154G Processor			
Undercarriage	2.62 m (8 ft. 7 in.)		2.79 m (9 ft. 2 in.)		2.62 m (8 ft. 7 in.)		2.79 m (9 ft. 2 in.)	
	HD	XD	HD	XDLC	HD	XD	HD	XDLC
A Machine Transport Height								
Side-Entry Cab	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.
Rear-Entry Cab	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.68 m (12 ft. 1 in.)	3.68 m (12 ft. 1 in.)	3.68 m (12 ft. 1 in.)	3.68 m (12 ft. 1 in.
B Overall Length	9.83 m (32 ft. 3 in.)	9.83 m (32 ft. 3 in.)	9.83 m (32 ft. 3 in.)	9.83 m (32 ft. 3 in.)	9.86 m (32 ft. 4 in.)	9.86 m (32 ft. 4 in.)	9.86 m (32 ft. 4 in.)	9.86 m (32 ft. 4 in
C Rear-End Length / Swing Radius	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.
D Distance Between Idler / Sprocket Centerline	3.66 m (12 ft. 0 in.)	3.73 m (12 ft. 3 in.)	3.66 m (12 ft. 0 in.)	4.06 m (13 ft. 4 in.)	3.66 m (12 ft. 0 in.)	3.73 m (12 ft. 3 in.)	3.66 m (12 ft. 0 in.)	4.06 m (13 ft. 4 in
E Undercarriage Length	4.45 m (14 ft. 7 in.)	4.70 m (15 ft. 5 in.)	4.45 m (14 ft. 7 in.)	5.03 m (16 ft. 6 in.)	4.45 m (14 ft. 7 in.)	4.70 m (15 ft. 5 in.)	4.45 m (14 ft. 7 in.)	5.03 m (16 ft. 6 in
<b>F</b> Counterweight Clearance	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)
<b>G</b> Upperstructure Width	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.
H Cab Operating Height								
Side-Entry Cab	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.
Rear-Entry Cab	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in
HI Tilted Cab Height (rear-entry cab)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.
I Track Shoe Width	600 mm (24 in.)	710 mm (28 in.)	710 mm (28 in.)	710 mm (28 in.)	600 mm (24 in.)	710 mm (28 in.)	710 mm (28 in.)	710 mm (28 in.)
J Center of Sprocket to Center of Sprocket	2.62 m (8 ft. 7 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.79 m (9 ft. 2 in.)	2.62 m (8 ft. 7 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.79 m (9 ft. 2 in.)
K Ground Clearance	0.71 m (28 in.)	0.71 m (28 in.)	0.76 m (30 in.)	0.76 m (30 in.)	0.71 m (28 in.)	0.71 m (28 in.)	0.76 m (30 in.)	0.76 m (30 in.)
L Undercarriage Width	3.28 m (10 ft. 9 in.) w/ 600-mm (24 in.) shoes	3.33 m (10 ft. 11 in.) w/ 710-mm (28 in.) shoes	3.51 m (11 ft. 6 in.) w/ 710-mm (28 in.) shoes	3.53 m (11 ft. 7 in.) w/ 710-mm (28 in.) shoes	3.28 m (10 ft. 9 in.) w/ 600-mm (24 in.) shoes	3.33 m (10 ft. 11 in.) w/ 710-mm (28 in.) shoes	3.51 m (11 ft. 6 in.) w/ 710-mm (28 in.) shoes	3.53 m (11 ft. 7 in.) w/ 710-mm (28 in.) shoes

#### 2154G Road Builder – Side-Entry Cab

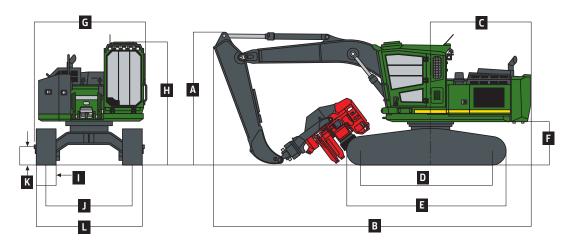


#### 2154G Road Builder – Rear-Entry Cab

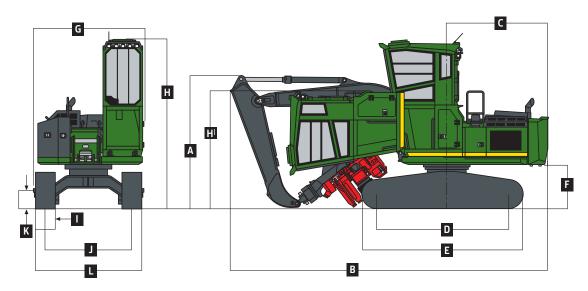


#### Machine Dimensions (continued)

#### 2154G Processor – Side-Entry Cab



#### 2154G Processor – Rear-Entry Cab



#### Attachment weight is not included when calculating the lift capacities.

**Boldface** type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

Lift Capacity — 2154G R	oad Builder with 2.7	9-m (9 ft. 2 in.)	HD undercarriage	, 710-mm (28 in.	) shoes, and stand	lard counterweig	ıht; bare pin	
• •	3.1 m (	10 ft.)	4.6 m	15 ft.)	6.1 m (	20 ft.)	7.6 m (	25 ft.)
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
7.6 m (25 ft.)			5010 (11,040)	5010 (11,040)	5070 (11,170)	5070 (11,170)		
6.1 m (20 ft.)			5420 (11,950)	5420 (11,950)	5070 (11,160)	5070 (11,160)		
4.6 m (15 ft.)	9030 (19,910)	9030 (19,910)	6620 (14,590)	6620 (14,590)	5570 (12,280)	5570 (12,280)	5050 (11,130)	5050 (11,130)
3.1 m (10 ft.)			8260 (18,210)	8260 (18,210)	6310 (13,900)	6310 (13,900)	5350 (11,790)	5350 (11,790)
1.5 m (5 ft.)			9580 (21,110)	9580 (21,110)	6980 (15,380)	6980 (15,380)	5650 (12,450)	5650 (12,450)
Ground Line	15 040 (33,160)	15 040 (33,160)	10 040 (22,140)	10 040 (22,140)	7330 (16,160)	7330 (16,160)	5770 (12,710)	5610 (12,370)
–1.5 m (–5 ft.)	13 840 (30,510)	13 840 (30,510)	9700 (21,380)	9700 (21,380)	7180 (15,830)	7180 (15,830)	5420 (11,940)	5420 (11,940)
–3.1 m (–10 ft.)	11 750 (25,900)	11 750 (25,900)	8520 (18,780)	8520 (18,780)	6260 (13,790)	6260 (13,790)		

#### Attachment weight is not included when calculating the lift capacities.

**Boldface** type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

Lift Capacity — 2154G Pr	ocessor with 2.79-	n (9 ft. 2 in.) HD	undercarriage, 71	0-mm (28 in.) sł	oes, and standard	l counterweight;	bare pin	
	3.1 m (	10 ft.)	4.6 m	(15 ft.)	6.1 m (	20 ft.)	7.6 m (	25 ft.)
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
7.6 m (25 ft.)					4680 (10,320)	4680 (10,320)		
6.1 m (20 ft.)			4920 (10,850)	4920 (10,850)	4780 (10,530)	4780 (10,530)	4730 (10,430)	4730 (10,430)
4.6 m (15 ft.)	7790 (17,180)	7790 (17,180)	6140 (13,530)	6140 (13,530)	5330 (11,750)	5330 (11,750)	4900 (10,790)	4900 (10,790)
3.1 m (10 ft.)	12 610 (27,800)	12 610 (27,800)	7880 (17,370)	7880 (17,370)	6130 (13,520)	6130 (13,520)	5260 (11,590)	5260 (11,590)
1.5 m (5 ft.)	15 740 (34,680)	15 740 (34,680)	9430 (20,780)	9430 (20,780)	6920 (15,240)	6920 (15,240)	5640 (12,430)	5440 (11,990)
Ground Line	15 860 (34,950)	15 860 (34,950)	10 180 (22,430)	10 180 (22,430)	7400 (16,320)	7230 (15,930)	5860 (12,920)	5330 (11,750)
–1.5 m (–5 ft.)	14 880 (32,800)	14 880 (32,800)	10 080 (22,220)	10 080 (22,220)	7420 (16,360)	7130 (15,720)	5730 (12,630)	5290 (11,660)
–3.1 m (–10 ft.)	13 010 (28,680)	13 010 (28,680)	9160 (20,190)	9160 (20,190)	6770 (14,920)	6770 (14,920)		



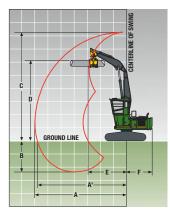
Engine				ive-Heel Log Load.						
	Base engine fo	r use in U.S.	., U.S. Territori	es, and Canada	Optional eng	jine for use ir	Rest of World	(ROW)		
Manufacturer and Model	John Deere Pov	werTech™ PV	/S 6.8 L		John Deere F	John Deere PowerTech Plus 6.8 L				
Non-Road Emission Standards	EPA Final Tier 4	4 (FT4)/EU S	Stage IV		EPA Tier 3/EU Stage IIIA / EPA Tier 2/EU Stage II					
Net Rated Power (ISO 9249)	122 kW (164 hp	122 kW (164 hp) at 2,000 rpm			122 kW (164 l			_		
Cylinders	6	6			6	•				
Engine Displacement	6.8 L (415 cu. ir	n.)			6.8 L (415 cu	. in.)				
Off-Level Capacity	70% (35 deg.)	-			70% (35 deg.	)				
Aspiration		Turbocharged, air-to-air charge-air cooler				harge-air coole	r			
Oil Filter, Remote Mounted	Full-flow spin-		. <b>.</b>		Full-flow spin					
Cooling										
Fan Drive	Cool-on-dema	nd hydraulic	-driven, suctior	-type fan remote-r	nounted drive with	optional rever	rsing fan			
Powertrain				71						
2-speed propel with automatic shift										
Undercarriage	2.62-m (8 ft. 7	in.)			2.79-m (9 ft.	2 in.)				
3	Heavy Duty (H	D)	Extreme	Duty (XD)	HD		XDLC			
Maximum Travel Speed	, , , , , , , , , , , , , , , , , , ,			, , ,						
Low	3.2 km/h (2.0 m	nph)	2.6 km/l	(1.6 mph)	3.2 km/h (2.0	) mph)	2.6 km/h (	1.6 mph)		
High	4.8 km/h (3.0 n			(2.2 mph)	4.8 km/h (3.0		3.6 km/h (			
Drawbar Pull	22 634 kgf (49,			gf (66,910 lbf)	22 634 kgf (4			(66,910 lbf		
Hydraulics	05 1 kg ( 15)	300 1517	30 330 1	g. (00)510 lb1)	22 05 1 Ng1 (	.5,5 0 0 15.7	se sse ng.	(00)51015		
Open center, pilot operated										
Main Pumps	2 variable-disp	lacement nu	ımns							
Maximum Rated Flow x 2	236 L/m (62.3 g		iiip3							
System Operating Pressure	250 1111 (02.5 (	gpiii)								
Implement Circuits	34 300 kPa (4,9	DZE poil								
Power Boost	38 000 kPa (5,5									
Controls			au affart budr	سانم منامه سناه مانس	off lover					
Electrical	Pilot levers, sil	ort-stroke, ii	ow-errort flydra	ulic pilot with shut	orriever					
Electrical	EPA FT4/EU St	tago IV			EDA Tion 2/E	I I Stago IIIA /	EPA Tier 2/EU S	tago II		
System Voltage	24 volt	uge IV			24 volt	J Stage IIIA /	LFA Hei Z/EU J	stuge II		
Alternator Rating	150 amp				130 amp					
Lights	51 L 3		2		/1/   ED					
Work			z rignt-nand fro	ont log deflector sta	andard / 14 LEDs opt					
Access (optional)	1 LED (rear righ				1 LED (rear ri	_				
Service	5 LEDs (compa	rtment and	engine hood)		5 LEDs (com	partment and	engine hood)			
Undercarriage										
Carrier Rollers (per side)	2									
Track Rollers (per side)										
HD/XD	8									
XDLC	9									
Shoes, Double Grousers (per side)										
HD	46									
XD	45									
Undercarriage Pitch										
HD	203 mm (8.0 in.	.)								
XD	216 mm (8.5 in.									
Ground Pressure	2156G VIH Log				2156G Live-I	leel Log Load	ler			
Undercarriage	2.62 m (8 ft. 7 i		2.79 m (9 ft. 2	in )	2.62 m (8 ft.		2.79 m (9 ft.	2 in 1		
onder earnage		XD	HD	XDLC	HD	XD	HD	XDLC		
710-mm (28 in.) Double-Grouser Shoes		62.9 kPa	58.2 kPa	59.0 kPa	68.2 kPa	63.5 kPa	58.7 kPa	59.5 kPa		
, 10 mm (20 m., Double-Grouser Silves		(9.12 psi)	(8.44 psi)	(8.56 psi)	(9.89 psi)*	(9.21 psi)	(8.51 psi)	(8.63 ps		
	(3.00 psi)	(J.12 P31)	וונץ דד.ט)	וונים טכיסו	(3.03 psi)	(J.Z.I P3I)	(Icd IC:0)	(0.05 ps		
*600-mm (24 in.) double-grouser shoes.										

<sup>\*600</sup>-mm (24 in.) double-grouser shoes.

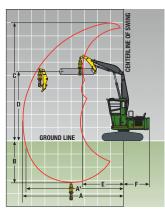


Swing Mechanism	2156G VIH Log Loader / Li	ve-Heel Log Loader		
Swing Speed	12.6 rpm			
Swing Torque	74 376 Nm (54,857 lbft.)			
Operator's Station				
Operator Height from Ground (eye level)				
Side-Entry Forestry Cab	2998 mm (9 ft. 11 in.)			
Rear-Entry Log Loader Cab	4345 mm (14 ft. 4 in.)			
Serviceability				
Refill Capacities				
Fuel Tank	800.0 L (211 gal.)			
Cooling System	30.5 L (8.1 gal.)			
Diesel Exhaust Fluid (DEF) Tank (FT4)	42.4 L (11.2 gal.)			
Engine Crankcase (including filter)	20.0 L (20.6 qt.)			
Hydraulic Tank Oil	136.0 L (36.0 gal.)			
Operating Weights	2156G VIH Log Loader		2156G Live-Heel Log Load	
With full fuel tank, 79-kg (175 lb.) opera	tor, rear-entry forestry cab, 49	923-kg (10,850 lb.) heavy counter	weight, 710-mm (28 in.) doubl	e-grouser shoes, and 2.79-m
(9 ft. 2 in.) undercarriage; no attachmer		- -		
		EPA Tier 3/EU Stage IIIA /		EPA Tier 3/EU Stage IIIA
	EPA FT4/EU Stage IV	EPA Tier 2/EU Stage II	EPA FT4/EU Stage IV	EPA Tier 2/EU Stage II
SAE Operating Weight	30 882 kg (68,083 lb.)	30 655 kg (67,583 lb.)	31 169 kg (68,715 lb.)	30 942 kg (68,215 lb.)
Optional Components (add weight)		_	-	_
Side-Entry Cab	-671	kg (-1,480 lb.)	-671	kg (-1,480 lb.)
Rear-Entry Cab – Cab Forward	68 kg	g (150 lb.)	68 k	g (150 lb.)
Undercarriage		,		-
2.62-m (8 ft. 7 in.) HD	-106	kg (-233 lb.)	-106	kg (–233 lb.)
2.62-m (8 ft. 7 in.) XD		kg (6,910 lb.)		kg (6,910 lb.)
2.79-m (9 ft. 2 in.) XDLC	3924	kg (8,651 lb.)	3924	kg (8,651 lb.)
Extra-Heavy Counterweight	790 l	kg (1,742 lb.)		kg (1,742 lb.)
Operating Dimensions				
With 710-mm (28 in.) shoes, 4923-kg (10	),850 lb.) heavy counterweight	, full fuel tank, 79-kg (175 lb.) ope	erator, and standard equipmen	it
-	4.32-m (14 ft. 2 in.) VIH Log		4.04-m (13 ft. 3 in.) Live-H	
A Maximum Reach	9.93 m (32 ft. 7 in.)		10.97 m (36 ft. 0 in.)	
A Maximum Reach at Ground Level	9.70 m (31 ft. 10 in.)		10.77 m (35 ft. 4 in.)	
B Maximum Working Depth	3.30 m (10 ft. 10 in.)		4.32 m (14 ft. 2 in.)	
C Maximum Working Height	11.61 m (38 ft. 1 in.)		12.65 m (41 ft. 6 in.)	
D Maximum Log-Level Height	9.19 m (30 ft. 2 in.)*		8.23 m (27 ft. 0 in.)†	
DI Maximum Log-Level Height	N/A		9.25 m (30 ft. 4 in.)‡	
E Minimum Swing Radius	4.57 m (15 ft. 0 in.)		4.24 m (13 ft. 11 in.)	
F Tail Swing Radius	3.12 m (10 ft. 3 in.)		3.12 m (10 ft. 3 in.)	
*Attachment dependent.				
Log resting on heel rack rear plate, attachme				
Log resting on heel rack front plate, attachm	ent dependent.			

#### 2156G VIH

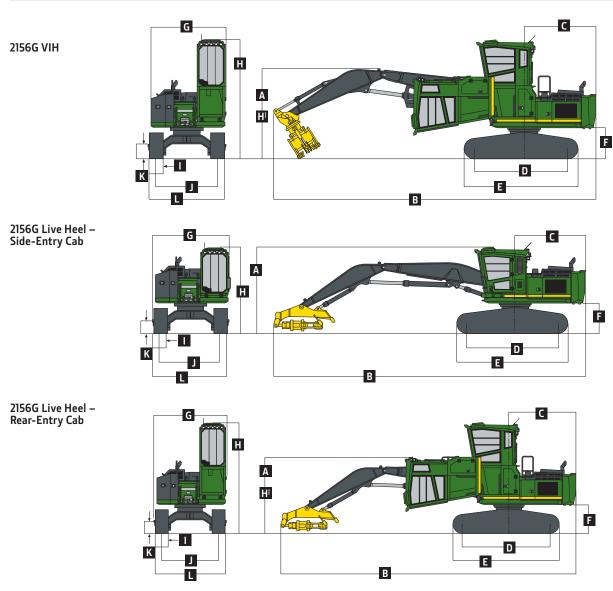


#### 2156G Live Heel



#### 2156**G**

Machine Dimensions	2156G VIH Log L	oader .			2156G Live-Heel	Log Loader		
Undercarriage	2.62 m (8 ft. 7 in.)		2.79 m (9 ft. 2 in.)		2.62 m (8 ft. 7 in.)		2.79 m (9 ft. 2 in.)	
	HD	XD	HD	XDLC	HD	XD	HD	XDLC
A Machine Transport Height								
Side-Entry Cab	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)
Rear-Entry Cab	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)
<b>B</b> Overall Length	13.67 m (44 ft. 10 in.)	13.67 m (44 ft. 10 in.)	13.67 m (44 ft. 10 in.)	13.67 m (44 ft. 10 in.)	13.49 m (44 ft. 3 in.)	13.49 m (44 ft. 3 in.)	13.49 m (44 ft. 3 in.)	13.49 m (44 ft. 3 in.
C Rear-End Length / Swing Radius	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)
<b>D</b> Distance Between Idler / Sprocket Centerline	3.66 m (12 ft. 0 in.)	3.73 m (12 ft. 3 in.)	3.66 m (12 ft. 0 in.)	4.06 m (13 ft. 4 in.)	3.66 m (12 ft. 0 in.)	3.73 m (12 ft. 3 in.)	3.66 m (12 ft. 0 in.)	4.06 m (13 ft. 4 in.
E Undercarriage Length	4.45 m (14 ft. 7 in.)	4.70 m (15 ft. 5 in.)	4.45 m (14 ft. 7 in.)	5.03 m (16 ft. 6 in.)	4.45 m (14 ft. 7 in.)	4.70 m (15 ft. 5 in.)	4.45 m (14 ft. 7 in.)	5.03 m (16 ft. 6 in.)
F Counterweight Clearance	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)	1.37 m (4 ft. 6 in.)
<b>G</b> Upperstructure Width	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)
H Cab Operating Height								
Side-Entry Cab	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)	3.78 m (12 ft. 5 in.)
Rear-Entry Cab	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.)	5.13 m (16 ft. 10 in.
HI Tilted Cab Height (rear-entry cab)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)	3.63 m (11 ft. 11 in.)
I Track Shoe Width	600 mm (24 in.)	710 mm (28 in.)	710 mm (28 in.)	710 mm (28 in.)	600 mm (24 in.)	710 mm (28 in.)	710 mm (28 in.)	710 mm (28 in.)
J Center of Sprocket to Center of Sprocket	2.62 m (8 ft. 7 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.79 m (9 ft. 2 in.)	2.62 m (8 ft. 7 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.79 m (9 ft. 2 in.)
K Ground Clearance	0.71 m (28 in.)	0.71 m (28 in.)	0.76 m (30 in.)	0.76 m (30 in.)	0.71 m (28 in.)	0.71 m (28 in.)	0.76 m (30 in.)	0.76 m (30 in.)
L Undercarriage Width	3.28 m (10 ft. 9 in.) w/ 600-mm (24 in.) shoes	3.33 m (10 ft. 11 in.) w/ 710-mm (28 in.) shoes	3.51 m (11 ft. 6 in.) w/ 710-mm (28 in.) shoes	3.53 m (11 ft. 7 in.) w/ 710-mm (28 in.) shoes	3.28 m (10 ft. 9 in.) w/ 600-mm (24 in.) shoes	3.33 m (10 ft. 11 in.) w/ 710-mm (28 in.) shoes	3.51 m (11 ft. 6 in.) w/ 710-mm (28 in.) shoes	3.53 m (11 ft. 7 in.) w/ 710-mm (28 in.) shoes



**Attachment weight is not included when calculating the lift capacities. Boldface** type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

Lift Capacity — 2156G		.6 m (15 ft.			rcarriage, 6.1 m (20 ft			7.6 m (25 ft			ı 9.1 m (30 ft.	)
Load Point Height	Over Fron		ver Side	Over Fro		Over Side	Over Fro		Over Side	Over Fro		ver Side
10.7 m (35 ft.)	11 700		11 700									
	(25,800)		25,800)									
9.1 m (30 ft.)	10 240		10 240	9110		8820						
	(22,570)	(	(22,570)	(20,070		(19,440)						
7.6 m (25 ft.)				8770		8770	7900		6210			
C1 (20 f+ )	10.200		10.200	(19,340 8970		(19,340)	(17,410) 7910	)	(13,690)			
6.1 m (20 ft.)	10 360 (22,830)		10 360 (22,830)	(19,770		8860 (19,540)	(17,420	١	6210 (13,700)			
4.6 m (15 ft.)	11 620		11 620	9540		8630	7790	I	6110	5840	1	4580
1.0 111 (15 1 c.)	(25,600)		25,600)	(21,030		(19,010)	(17,170)		(13,460)	(12,880		10,100)
3.1 m (10 ft.)	(,,	· ·		10 260		8280	7610		5940	5770		4520
				(22,600	0)	(18,250)	(16,780	)	(13,090)	(12,720	))	(9,950)
1.5 m (5 ft.)				10 350	)	7920	7420		5760	5690		4430
				(22,820		(17,450)	(16,350	)	(12,690)	(12,540		(9,770)
Ground Line	14 380		11 580	10 050		7640	7270		5610	5630		4380
/ - 5 \	(31,700)		(25,520)	(22,150		(16,840)	(16,010	)	(12,370)	(12,400		(9,640)
–1.5 m (–5 ft.)	12 630		11 360	9450		7500	7070		5540	4490		4380
–3.1 m (–10 ft.)	(27,830) 9380	(	25,040) <b>9380</b>	(20,830 7160	))	(16,530) <b>7160</b>	(15,580	1	(12,210)	(9,910	1	(9,650)
-3.1 III (-10 l't.)	(20,670)		9380 (20,670)	(15,780	1)	(15,780)						
Lift Capacity — 2156G I							m (28 in ) st	oes, and b	reavy counte	rweight: ba	are pin	
Zin duputity Zisod i	3.1 m (1			(15 ft.)		(20 ft.)	7.6 m			30 ft.)		(35 ft.)
Load Point Height	Over Front	Over Side				Over Side			Over Front			
12.2 m (40 ft.)	15 740 (34,680)	15 740 (34,680)										
10.7 m (35 ft.)			9790	9790	8750	7960						
			(21,580)	(21,580)	(19,290)	(17,550)						
9.1 m (30 ft.)					7820	7820	7150	5710				
76 (25.6.)					(17,240)	(17,240)	(15,750)	(12,580)	6160	//00		
7.6 m (25 ft.)					7670 (16,900)	7670 (16,900)	6910 (15.220)	5960	6160 (13,570)	4400 (9,700)		
6.1 m (20 ft.)					7930	7930	(15,220) 7040	(13,140) 5970	6180	4440		
0.1111 (20 11.)					(17,480)	(17,480)	(15,510)	(13,160)	(13,630)	(9,780)		
4.6 m (15 ft.)			9660	9660	8630	8550	7350	5880	6020	4280	4670	3280
			(21,290)	(21,290)	(19,020)	(18,850)	(16,190)	(12,960)	(13,270)	(9,430)	(10,290)	(7,220
3.1 m (10 ft.)			11 450	11 450	9420	8230	7700	5720	6000	4250	4660	3260
			(25,240)	(25,240)	(20,760)	(18,140)	(16,960)	(12,610)	(13,220)	(9,370)	(10,270)	(7,190)
1.5 m (5 ft.)			13 190	12 060	10 090	7820	7840	5540	5910	4170	4610	3220
C			(29,080)	(26,580)	(22,240)	(17,240)	(17,270)	(12,200)	(13,020)	(9,190)	(10,160)	(7,090
Ground Line			13 950 (30,740)	11 360 (25,030)	10 200 (22,490)	7480 (16 (190)	7650 (16,870)	5370 (11,830)	5780 (12,750)	4060 (8,940)	4440 (9,780)	3190 (7,020
–1.5 m (–5 ft.)	6330	6330	13 230	10 970	9640	(16,480) 7250	7510	5240	5330	3980	(9,760)	(7,020
-1.5 III (-5 T t.)	(13,960)	(13,960)	(29,160)	(24,180)	(21,250)	(15,990)	(16,560)	(11,540)	(11,750)	(8,780)		
-3.1 m (-10 ft.)	9720	9720	10 930	10 810	8210	7210	6570	5200	3650	3650		
	(21,420)	(21,420)	(24,100)	(23,830)	(18,100)	(15,890)	(14,490)	(11,470)	(8,050)	(8,050)		
Lift Capacity — 2156G	Live-Heel Log L	.oader wit	:h 2.79-m (9	ft. 2 in.) HC	) undercarı	riage, 710-m	m (28 in.) sł	noes, and I	neavy counte	rweight; b	are pin	
	3.1 m (1			(15 ft.)		(20 ft.)	7.6 m			30 ft.)		(35 ft.)
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Sig
12.2 m (40 ft.)	15 740	15 740										
10.7 m (35 ft.)	(34,680)	(34,680)	9790	9790	9750	7840						
IU./ III (33 IT.)			9/90 (21,580)	9790 (21,580)	8750 (19,290)	7840 (17,290)						
9.1 m (30 ft.)			(21,300)	(21,300)	7820	7820	7150	5580				
2 (50 . 0.)					(17,240)	(17,240)	(15,750)	(12,300)				
7.6 m (25 ft.)					7670	7670	6910	5840	5570	4290		
					(16,900)	(16,900)	(15,220)	(12,870)	(12,270)	(9,450)		
6.1 m (20 ft.)					7930	7930	7040	5850	5600	4320		
					(17,480)	(17,480)	(15,510)	(12,900)	(12,350)	(9,530)		
4.6 m (15 ft.)			9660	9660	8630	8440	7350	5760	5440	4160	4180	3170
21 (10.5)			(21,290)	(21,290)	(19,020)	(18,600)	(16,190)	(12,690)	(11,980)	(9,170)	(9,220)	(6,980
3.1 m (10 ft.)			11 450 (25 260)	11 450	9330	8120 (17800)	7290 (16.070)	5600	5420 (11.050)	4150 (0.150)	4170 (0.190)	3150
1.5 m (5 ft.)			(25,240) 13 190	( <b>25,240</b> ) 11 880	(20,560) 10 040	(17,890) 7700	(16,070) 7090	(12,340) 5410	(11,950) 5320	(9,150) 4050	(9,180) 4120	(6,950 3110
ווו כ.וו כ.וו כ.ו			(29,080)	(26,180)	(22,120)	(16,970)	(15,630)	(11,920)	(11,725)	(8,930)	(9,080)	(6,850
Ground Line			10 540	10 540	9790	7350	6910	5240	5200	3940	4090	3080
J. Carra Ellic			(23,230)	(23,230)	(21,570)	(16,190)	(15,230)	(11,550)	(11,460)	(8,680)	(9,020)	(6,790
–1.5 m (–5 ft.)	6330	6330	13 270	10 920	9480	7060	6770	5110	5140	3880	,5,5201	(5), 50
	(13,960)	(13,960)	(29,240)	(24,070)	(20,900)	(15,570)	(14,930)	(11,270)	(11,330)	(8,550)		
-3.1 m (-10 ft.)	8770	8770	10 930	10 710	8210	7070	6570	5070	3650	3650		
	(19,320)	(19,320)	(24,100)	(23,610)	(18,100)	(15,590)	(14,490)	(11,180)	(8,050)	(8,050)		

## 2654G

Engine	2654G Road Builder / Processor		
	Base engine for use in U.S., U.S. Territories, and Canada	Optional engine for use in Brazil, Australia, and New Zealand	Optional engine for use in Russia, Argentina, Venezuela, Chile, and Uruguay
Manufacturer and Model	John Deere PowerTech™ PVS 6.8 L	John Deere PowerTech™ Plus 6.8 L	John Deere PowerTech Plus 6.8 L
Non-Road Emission Standards	EPA Final Tier 4 (FT4)/EU Stage IV	EPA Tier 3/EU Stage IIIA	EPA Tier 2/EU Stage II
Net Rated Power (ISO 9249)	145 kW (194 hp) at 2,100 rpm	145 kW (194 hp) at 2,100 rpm	145 kW (194 hp) at 2,100 rpm
Cylinders	6	6	6
Engine Displacement	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)
Off-Level Capacity	70% (35 deg.)	70% (35 deg.)	70% (35 deg.)
Aspiration	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler
Oil Filter, Remote Mounted	Full-flow spin-on filter	Full-flow spin-on filter	Full-flow spin-on filter
Cooling			
Fan Drive	Cool-on-demand hydraulic-driven, suc	tion-type fan remote-mounted drive witl	n optional reversing fan
Powertrain			
2-speed propel with automatic shift Maximum Travel Speed			
Low	2.6 km/h (1.6 mph)		
High	3.9 km/h (2.4 mph)		
Drawbar Pull	30 350 kgf (66,910 lbf)		
Hydraulics			
Open center, pilot operated			
Main Pumps	2 variable-displacement pumps		
Maximum Rated Flow x 2	248 L/m (65.5 gpm)		
System Operating Pressure			
Implement Circuits	34 300 kPa (4,975 psi)		
Power Boost	38 000 kPa (5,511 psi)		
Controls	Pilot levers; short-stroke, low-effort h	ydraulic pilot with shutoff lever	
Electrical			
	EPA FT4/EU Stage IV		nge IIIA / EPA Tier 2/EU Stage II
System Voltage	24 volt	24 volt	
Alternator Rating	150 amp	130 amp	
Lights			
Work		d front log deflector standard / 14 LEDs o	
Access (optional)	1 LED (rear right cab)	1 LED (rear right o	•
Service	5 LEDs (compartment and engine hoo	d) 5 LEDs (comparti	ment and engine hood)
Undercarriage			
/	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.,	) LC
Rollers (per side)			
Carrier	2	2	
Track	8	9	
Shoes, Double Grousers (per side)	45 216 mm (8.5 in.)	48 216 mm (8.5 in.)	
Undercarriage Pitch			



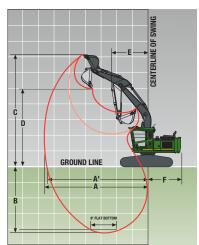
2654G Road Builder		2654G Processor			
2.62 m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC	2.62 m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC		
61.5 kPa (8.92 psi)	56.2 kPa (8.15 psi)	63.5 kPa (9.20 psi)	58.0 kPa (8.41 psi)		
2654G Road Builder / Pro	cessor				
10.6 rpm					
107 869 Nm (79,560 lbft.	)				
3085 mm (10 ft. 2 in.)					
4432 mm (14 ft. 6 in.)					
800.0 L (211 gal.)					
23.0 L (6.0 gal.)					
42.4 L (11.2 gal.)					
20.0 L (20.6 qt.)					
147.6 L (39.0 gal.)					
2654G Road Builder		2654G Processor			
or, side-entry forestry cab, 4	551-kg (10,030 lb.) standard count	erweight, 710-mm (28 in.) doo	uble-grouser shoes, and 2.62-m		
tincluded					
	EPA Tier 3/EU Stage IIIA /		EPA Tier 3/EU Stage IIIA /		
	3		EPA Tier 2/EU Stage II		
33 272 kg (73,353 lb.)	33 046 kg (72,853 lb.)	34 317 kg (75,656 lb.)	34 090 kg (75,156 lb.)		
671	kg (1,480 lb.)	671 kg (1,480 lb.)			
739	kg (1,630 lb.)	739 kg (1,630 lb.)			
	3		kg (1,741 lb.)		
549	kg (1,210 lb.)	549	kg (1,210 lb.)		
	2.62 m (8 ft. 7 in.) 61.5 kPa (8.92 psi) 2654G Road Builder / Pro 10.6 rpm 107 869 Nm (79,560 lbft.) 3085 mm (10 ft. 2 in.) 4432 mm (14 ft. 6 in.)  800.0 L (211 gal.) 23.0 L (6.0 gal.) 42.4 L (11.2 gal.) 20.0 L (20.6 qt.) 147.6 L (39.0 gal.) 2654G Road Builder or, side-entry forestry cab, 45 t included  EPA FT4/EU Stage IV 33 272 kg (73,353 lb.)	2.62 m (8 ft. 7 in.) 2.79-m (9 ft. 2 in.) LC 61.5 kPa (8.92 psi) 56.2 kPa (8.15 psi)  2654G Road Builder / Processor 10.6 rpm 107 869 Nm (79,560 lbft.)  3085 mm (10 ft. 2 in.) 4432 mm (14 ft. 6 in.)  800.0 L (211 gal.) 23.0 L (6.0 gal.) 42.4 L (11.2 gal.) 20.0 L (20.6 qt.) 147.6 L (39.0 gal.) 2654G Road Builder or, side-entry forestry cab, 4551-kg (10,030 lb.) standard count tincluded  EPA Tier 3/EU Stage IIIA / EPA FT4/EU Stage IV  EPA Tier 2/EU Stage IIIA /	2.62 m (8 ft. 7 in.)  61.5 kPa (8.92 psi)  56.2 kPa (8.15 psi)  63.5 kPa (9.20 psi)  2654G Road Builder / Processor  10.6 rpm  107 869 Nm (79,560 lbft.)  3085 mm (10 ft. 2 in.)  4432 mm (14 ft. 6 in.)  800.0 L (211 gal.)  23.0 L (6.0 gal.)  42.4 L (11.2 gal.)  20.0 L (20.6 qt.)  147.6 L (39.0 gal.)  2654G Road Builder  2654G Road Builder  or, side-entry forestry cab, 4551-kg (10,030 lb.) standard counterweight, 710-mm (28 in.) doct included  EPA Tier 3/EU Stage IIIA /  EPA FT4/EU Stage IV  33 272 kg (73,353 lb.)  33 046 kg (72,853 lb.)  34 317 kg (75,656 lb.)  671 kg (1,480 lb.)  739 kg (1,630 lb.)  739 kg (1,630 lb.)  790 kg (1,741 lb.)		

With 710-mm (28 in.) shoes, 4551-kg (10,030 lb.) standard counterweight, full fuel tank, 79-kg (175 lb.) operator, and standard equipment

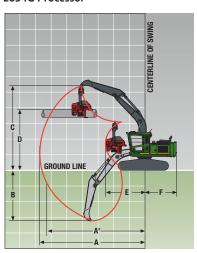
		2.95-m (9 ft. 8 in.) Arm; 996-kg (2,195 ib.),	
		1.06-m³ (1.38 cu. yd.), 1065-mm (42 in.) Bucket	3.40-m (11 ft. 2 in.) Processor Arm
Α	Maximum Reach	10.16 m (33 ft. 4 in.)	8.94 m (29 ft. 4 in.)
ΑI	Maximum Reach at Ground Level	9.91 m (32 ft. 6 in.)	8.64 m (28 ft. 4 in.)
В	Maximum Working Depth	6.25 m (20 ft. 6 in.)	4.85 m (15 ft. 11 in.)
C	Maximum Working Height	10.64 m (34 ft. 11 in.)	9.88 m (32 ft. 5 in.)
D	Maximum Log-Level Height	7.95 m (26 ft. 1 in.)	7.47 m (24 ft. 6 in.)
Ε	Minimum Swing Radius	3.23 m (10 ft. 7 in.)	2.82 m (9 ft. 3 in.)
F	Tail Swing Radius	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)

#### 2654G Road Builder

Heavy Counterweight Operating Dimensions



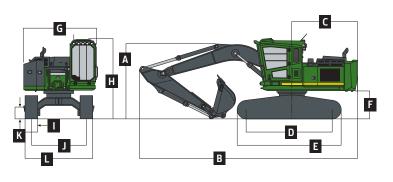
#### 2654G Processor



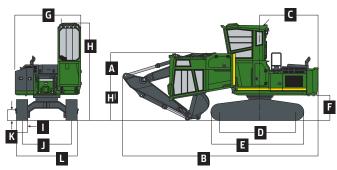
#### 2654**G**

		265/60 10 11		255/52	
	achine Dimensions	2654G Road Builder		2654G Processor	
Ur	dercarriage	2.62 m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC	2.62 m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC
Α	Machine Transport Height				
	Side-Entry Cab	3.84 m (12 ft. 7 in.)	3.84 m (12 ft. 7 in.)	3.96 m (13 ft. 0 in.)	3.96 m (13 ft. 0 in.)
	Rear-Entry Cab	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)	3.96 m (13 ft. 0 in.)	3.96 m (13 ft. 0 in.)
В	Overall Length	10.16 m (33 ft. 4 in.)	10.16 m (33 ft. 4 in.)	10.21 m (33 ft. 6 in.)	10.21 m (33 ft. 6 in.)
C	Rear-End Length / Swing Radius	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)
D	Distance Between Idler / Sprocket	3.73 m (12 ft. 3 in.)	4.06 m (13 ft. 4 in.)	3.73 m (12 ft. 3 in.)	4.06 m (13 ft. 4 in.)
	Centerline				
Ε	Undercarriage Length	4.70 m (15 ft. 5 in.)	5.03 m (16 ft. 6 in.)	4.70 m (15 ft. 5 in.)	5.03 m (16 ft. 6 in.)
F	Counterweight Clearance	1.40 m (4 ft. 7 in.)	1.40 m (4 ft. 7 in.)	1.40 m (4 ft. 7 in.)	1.40 m (4 ft. 7 in.)
G	Upperstructure Width	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)
Н	Cab Operating Height				
	Side-Entry Cab	3.84 m (12 ft. 7 in.)	3.84 m (12 ft. 7 in.)	3.84 m (12 ft. 7 in.)	3.84 m (12 ft. 7 in.)
	Rear-Entry Cab	5.18 m (17 ft. 0 in.)	5.18 m (17 ft. 0 in.)	5.18 m (17 ft. 0 in.)	5.18 m (17 ft. 0 in.)
$H^{\dagger}$	Tilted Cab Height (rear-entry cab)	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)
Т	Track Width with 710-mm (28 in.)	0.71 m (28 in.)	0.71 m (28 in.)	0.71 m (28 in.)	0.71 m (28 in.)
	Double-Grouser Shoes				
J	Center of Sprocket to Center of	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)
	Sprocket				
K	Ground Clearance	0.71 m (28 in.)	0.76 m (30 in.)	0.71 m (28 in.)	0.76 m (30 in.)
	Undercarriage Width with 660-mm	3.33 m (10 ft. 11 in.)	3.53 m (11 ft. 7 in.)	3.33 m (10 ft. 11 in.)	3.53 m (11 ft. 6 in.)
_	(26 in.) Double-Grouser Shoes	3.33 (10 12. 11 11.)	3.33 (1.16. 7 111.)	3.33 iii (13 ft. 11 iii.)	3.33 (11 1 0 111.)
	(20 III.) Double-Glousel Silves				

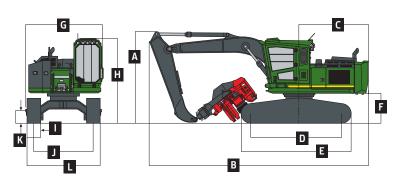
#### 2654G Road Builder – Side-Entry Cab



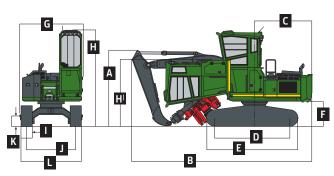
#### 2654G Road Builder – Rear-Entry Cab



#### 2654G Processor – Side-Entry Cab



#### 2654G Processor – Rear-Entry Cab



**Boldface** type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

	3.1 m (10 ft.)		4.6 m	4.6 m (15 ft.)		20 ft.)	7.6 m (25 ft.)		
oad Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	
7.6 m (25 ft.)					5480	5480			
					(12,070)	(12,070)			
6.1 m (20 ft.)					5720	5720	5490	5490	
					(12,610)	(12,610)	(12,090)	(12,090)	
4.6 m (15 ft.)	11 490	11 490	7860	7860	6430	6430	5720	5720	
	(25,320)	(25,320)	(17,320)	(17,320)	(14,160)	(14,160)	(12,610)	(12,610)	
3.1 m (10 ft.)			9820	9820	7330	7330	6140	6140	
			(21,640)	(21,640)	(16,170)	(16,170)	(13,540)	(13,540)	
1.5 m (5 ft.)			11 250	11 250	8130	8130	6550	6250	
			(24,790)	(24,790)	(17,920)	(17,920)	(14,430)	(13,770)	
Ground Line	17 240	17 240	11 710	11 710	8550	8290	6750	6130	
	(37,990)	(37,990)	(25,810)	(25,810)	(18,850)	(18,270)	(14,870)	(13,500)	
–1.5 m (–5 ft.)	16 060	16 060	11 340	11 340	8450	8230	6520	6110	
	(35,390)	(35,390)	(25,000)	(25,000)	(18,620)	(18,140)	(14,360)	(13,480)	
–3.1 m (–10 ft.)	13 930	13 930	10 150	10 150	7580	7580			
	(30,690)	(30,690)	(22,360)	(22,360)	(16,700)	(16,700)			
ift Capacity — 2654G P								DE C: \	
and Daint Hainbt	3.1 m (i	Over Side	4.6 m ( Over Front	Over Side	6.1 m ( Over Front		7.6 m (2 Over Front	25 ft.) Over Side	
.oad Point Height 7.6 m (25 ft.)	Over Front	Over Side	Over Front	Over Side	5090	Over Side 5090	Over Front	Over Side	
7.6 M (25 Ft.)									
6.1 m (20 ft.)			5710	5710	(11,230) 5410	(11,230) 5410	5250	5250	
0.1111 (20 11.)									
			(12 EQQ)	(12 EQQ)	(11 020)	(11 020)	(11 570)	/11 E7A1	
/ 6 m /1E f+ )	9960	9960	(12,590)	(12,590)	(11,920)	(11,920)	(11,570)	(11,570)	
4.6 m (15 ft.)	9960	9960	7330	7330	6170	6170	5570	5570	
	(21,960)	(21,960)	7330 (16,150)	7330 (16,150)	6170 (13,610)	6170 (13,610)	5570 (12,280)	5570 (12,280)	
4.6 m (15 ft.) 3.1 m (10 ft.)	(21,960) 15 830	(21,960) 15 830	7330 (16,150) 9430	7330 (16,150) 9430	6170 (13,610) 7170	6170 (13,610) 7170	5570 (12,280) 6070	5570 (12,280) 6070	
3.1 m (10 ft.)	(21,960) 15 830 (34,880)	(21,960) 15 830 (34,880)	7330 (16,150) 9430 (20,780)	7330 (16,150) 9430 (20,780)	6170 (13,610) 7170 (15,810)	6170 (13,610) 7170 (15,810)	5570 (12,280) 6070 (13,370)	5570 (12,280) 6070 (13,370)	
	(21,960) 15 830 (34,880) 18 580	(21,960) 15 830 (34,880) 18 580	7330 (16,150) 9430 (20,780) 11 150	7330 (16,150) 9430 (20,780) 11 150	6170 (13,610) 7170 (15,810) 8100	6170 (13,610) 7170 (15,810) 8100	5570 (12,280) 6070 (13,370) 6560	5570 (12,280) 6070 (13,370) 6270	
3.1 m (10 ft.) 1.5 m (5 ft.)	(21,960) 15 830 (34,880) 18 580 (40,950)	(21,960) 15 830 (34,880) 18 580 (40,950)	7330 (16,150) 9430 (20,780) 11 150 (24,570)	7330 (16,150) 9430 (20,780) 11 150 (24,570)	6170 (13,610) 7170 (15,810) 8100 (17,840)	6170 (13,610) 7170 (15,810) 8100 (17,840)	5570 (12,280) 6070 (13,370) 6560 (14,450)	5570 (12,280) 6070 (13,370) 6270 (13,820)	
3.1 m (10 ft.)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930	6170 (13,610) 7170 (15,810) 8100 (17,840) 8670	6170 (13,610) 7170 (15,810) 8100 (17,840) 8310	5570 (12,280) 6070 (13,370) 6560 (14,450) 6870	5570 (12,280) 6070 (13,370) 6270 (13,820) 6130	
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580)	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300)	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300)	6170 (13,610) 7170 (15,810) 8100 (17,840) 8670 (19,120)	6170 (13,610) 7170 (15,810) 8100 (17,840) 8310 (18,320)	5570 (12,280) 6070 (13,370) 6560 (14,450) 6870 (15,140)	5570 (12,280) 6070 (13,370) 6270 (13,820) 6130 (13,510)	
3.1 m (10 ft.) 1.5 m (5 ft.)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840	6170 (13,610) 7170 (15,810) 8100 (17,840) 8670 (19,120) 8750	6170 (13,610) 7170 (15,810) 8100 (17,840) 8310 (18,320) 8210	5570 (12,280) 6070 (13,370) 6560 (14,450) 6870 (15,140) 6820	5570 (12,280) 6070 (13,370) 6270 (13,820) 6130 (13,510) 6080	
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580)	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300)	7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300)	6170 (13,610) 7170 (15,810) 8100 (17,840) 8670 (19,120)	6170 (13,610) 7170 (15,810) 8100 (17,840) 8310 (18,320)	5570 (12,280) 6070 (13,370) 6560 (14,450) 6870 (15,140)	5570 (12,280) 6070 (13,370) 6270 (13,820) 6130 (13,510)	

# 2656G

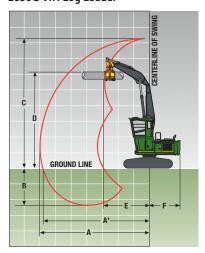
Engine	2656G Valve-in-Head (VIH) Log Loader / Live-Heel Log Loader								
	Base engine for use in U.S., U.S. Territories, and Canada	Optional engine for use in Brazil, Australia, and New Zealand	Optional engine for use in Russia, Argentina, Venezuela, Chile, and Uruguay						
Manufacturer and Model	John Deere PowerTech™ PVS 6.8 L	John Deere PowerTech™ Plus 6.8 L	John Deere PowerTech Plus 6.8 L						
Non-Road Emission Standards	EPA Final Tier 4 (FT4)/EU Stage IV	EPA Tier 3/EU Stage IIIA	EPA Tier 2/EU Stage II						
Net Rated Power (ISO 9249)	145 kW (194 hp) at 2,100 rpm	145 kW (194 hp) at 2,100 rpm	145 kW (194 hp) at 2,100 rpm						
Cylinders	6	6	6						
Engine Displacement	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)						
Off-Level Capacity	70% (35 deg.)	70% (35 deg.)	70% (35 deg.)						
Aspiration	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler						
Oil Filter, Remote Mounted	Full-flow spin-on filter	Full-flow spin-on filter	Full-flow spin-on filter						
Cooling									
Fan Drive	Cool-on-demand hydraulic-driven, suc	tion-type fan remote-mounted drive wit	h optional reversing fan						
Powertrain	<u> </u>								
2-speed propel with automatic shift Maximum Travel Speed									
Low	2.6 km/h (1.6 mph)								
High	3.9 km/h (2.4 mph)								
Drawbar Pull	30 350 kgf (66,910 lbf)								
Hydraulics									
Open center, pilot operated									
Main Pumps	2 variable-displacement pumps								
Maximum Rated Flow x 2	248 L/m (65.5 gpm)								
System Operating Pressure									
Implement Circuits	34 300 kPa (4,975 psi)								
Power Boost	38 000 kPa (5,511 psi)								
Controls	Pilot levers; short-stroke, low-effort h	ydraulic pilot with shutoff lever							
Electrical									
	EPA FT4/EU Stage IV	EPA Tier 3/EU St	age IIIA / EPA Tier 2/EU Stage II						
System Voltage	24 volt	24 volt							
Alternator Rating	150 amp	130 amp							
Lights									
Work		d front log deflector standard / 14 LEDs o							
Access (optional)	1 LED (rear right cab)		1 LED (rear right cab)						
Service									
	5 LEDs (compartment and engine hoo	d) 5 LEDs (compart	ment and engine hood)						
Undercarriage	, ,	d) 5 LEDs (compart	ment and engine hood)						
	5 LEDs (compartment and engine hood 2.79-m (9 ft. 2 in.) LC	d) 5 LEDs (compart	ment and engine hood)						
Rollers (per side)	2.79-m (9 ft. 2 in.) LC	d) 5 LEDs (compart	ment and engine hood)						
Rollers (per side) Carrier	2.79-m (9 ft. 2 in.) LC	d) 5 LEDs (compart	ment and engine hood)						
Rollers (per side)	2.79-m (9 ft. 2 in.) LC	d) 5 LEDs (compart	ment and engine hood)						



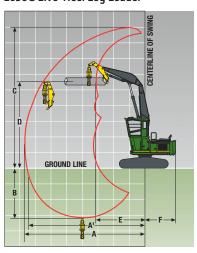
Ground Pressure	2656G VIH Log Loader		2656G Live-Heel Log Load	der
Undercarriage	2.79-m (9 ft. 2 in.) LC		2.79-m (9 ft. 2 in.) LC	
710-mm (28 in.) Double-Grouser Shoes	60.7 kPa (8.80 psi)		61.3 kPa (8.89 psi)	
Swing Mechanism	2656G VIH Log Loader / L	ive-Heel Log Loader		
Swing Speed	10.6 rpm			
Swing Torque	107 869 Nm (79,560 lbft.	)		
Operator's Station				
Operator Height from Ground (eye level)				
Side-Entry Forestry Cab	3085 mm (10 ft. 2 in.)			
Rear-Entry Log Loader Cab	4432 mm (14 ft. 6 in.)			
Serviceability				
Refill Capacities				
Fuel Tank	800.0 L (211 gal.)			
Cooling System	23.0 L (6.0 gal.)			
Diesel Exhaust Fluid (DEF) Tank (FT4)	42.4 L (11.2 gal.)			
Engine Crankcase (including filter)	20.0 L (20.6 at.)			
Hydraulic Tank Oil	147.6 L (39.0 gal.)			
Operating Weights	2656G VIH Log Loader		2656G Live-Heel Log Loa	der
With full fuel tank, 79-kg (175 lb.) opera		00-kg (11,240 lb.) heavy counterw		
(9 ft. 2 in.) LC undercarriage; no attachi				· ·
· · · · · · · · · · · · · · · · · · ·		EPA Tier 3/EU Stage IIIA /		EPA Tier 3/EU Stage IIIA /
	EPA FT4/EU Stage IV	EPA Tier 2/EU Stage II	EPA FT4/EU Stage IV	EPA Tier 2/EU Stage II
SAE Operating Weight	35 925 kg (79,200 lb.)	35 698 kg (78,700 lb.)	36 252 kg (79,922 lb.)	36 025 kg (79,422 lb.)
Optional Components (add weight)		<u> </u>		<b>3</b> .
Side-Entry Cab	-671	kg (1,480 lb.)	-672	? kg (1,480 lb.)
Rear-Entry Cab – Cab Forward	68 ki	g (150 lb.)	68 k	g (150 lb.)
Operating Dimensions				
With 710-mm (28 in.) shoes, 5100-kg (11	.240 lb.) heavy counterweight	. full fuel tank, 79-kg (175 lb.) ope	rator, and standard equipmen	t
, , , , , , , , , , , , , , , , , , , ,	4.39-m (14 ft. 5 in.) VIH Lo		4.10-m (13 ft. 5 in.) Live-He	
A Maximum Reach	10.67 m (35 ft. 0 in.)	<b>3</b>	11.71 m (38 ft. 5 in.)	
A Maximum Reach at Ground Level	10.44 m (34 ft. 3 in.)		11.48 m (37 ft. 8 in.)	
B Maximum Working Depth	3.63 m (11 ft. 11 in.)		4.78 m (15 ft. 8 in.)	
C Maximum Working Height	12.78 m (41 ft. 11 in.)		13.79 m (45 ft. 3 in.)	
D Maximum Log-Level Height	9.98 m (32 ft. 9 in.)*		8.79 m (28 ft. 10 in.)†	
DI Maximum Log-Level Height	N/A		9.65 m (31 ft. 8 in.) <sup>‡</sup>	
E Minimum Swing Radius	4.47 m (14 ft. 8 in.)		4.57 m (15 ft. 0 in.)	
F Tail Swing Radius	3.15 m (10 ft. 4 in.)		3.15 m (10 ft. 4 in.)	
I ian swing nadias	J.15 III (10 I t. 7 III.)		J.15 III (10 I t. 7 III.)	

#### 2656G VIH Log Loader

†Log resting on heel rack rear plate, attachment dependent. †Log resting on heel rack front plate, attachment dependent.



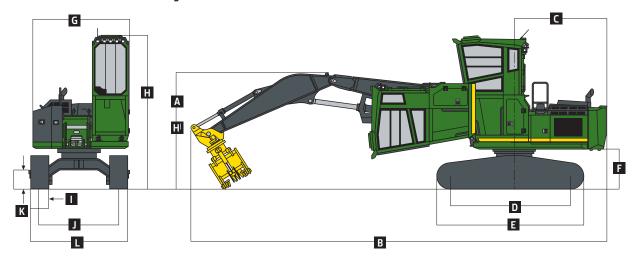
#### 2656G Live-Heel Log Loader



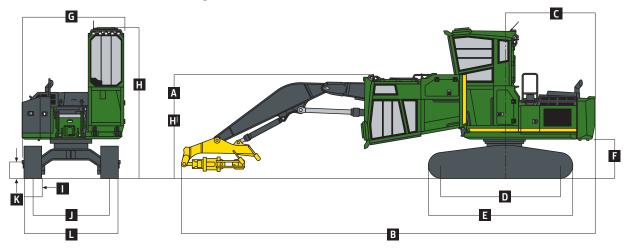
#### 2656**G**

		207001111111111111111111111111111111111	2070011 11 11 1
	achine Dimensions	2656G VIH Log Loader	2656G Live-Heel Log Loader
Α	Machine Transport Height		
	Side-Entry Cab	3.84 m (12 ft. 7 in.)	3.84 m (12 ft. 7 in.)
	Rear-Entry Cab	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)
В	Overall Length	14.25 m (46 ft. 9 in.)	14.15 m (46 ft. 5 in.)
C	Rear-End Length / Swing Radius	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)
D	Distance Between Idler / Sprocket	4.06 m (13 ft. 4 in.)	4.06 m (13 ft. 4 in.)
	Centerline		
Ε	Undercarriage Length	5.03 m (16 ft. 6 in.)	5.03 m (16 ft. 6 in.)
F	Counterweight Clearance	1.45 m (4 ft. 9 in.)	1.45 m (4 ft. 9 in.)
G	Upperstructure Width	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)
Н	Cab Operating Height		
	Side-Entry Cab	3.84 m (12 ft. 7 in.)	3.84 m (12 ft. 7 in.)
	Rear-Entry Cab	5.18 m (17 ft. 0 in.)	5.18 m (17 ft. 0 in.)
H	Tilted Cab Height (rear-entry cab)	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)
- 1	Track Width with 710-mm (28 in.)	0.71 m (28 in.)	0.71 m (28 in.)
	Double-Grouser Shoes		
J	Center of Sprocket to Center of	2.79 m (9 ft. 2 in.)	2.79 m (9 ft. 2 in.)
	Sprocket		
K	Ground Clearance	0.76 m (30 in.)	0.76 m (30 in.)
L	Undercarriage Width with 710-mm	3.53 m (11 ft. 7 in.)	3.53 m (11 ft. 7 in.)
	(28 in.) Double-Grouser Shoes		

#### 2656G VIH Log Loader



#### 2656G Live-Heel Log Loader





**Boldface** type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

Lift Capacity — 2656G	3.1 m (		4.6 m		6.1 m (		7.6 m (		9.1 m (			(35 ft.)
Load Point Height	Over Front	Over Side					Over Front					
12.2 m (40 ft.)	17 930	17 930	010.110	Over blue	010.110	010.000	010.11011	010.5.00	0101110110	010.000	010.110	0 10. 5.0
( ,	(39,530)	(39,530)										
10.7 m (35 ft.)	(55,550)	(55)5507	11 400	11 400	10 700	9810						
1011 111 (33 1 11)			(25,130)	(25,130)	(22,190)	(21,630)						
9.1 m (30 ft.)			10 570	10 570	9260	9260	8410	6960				
J.1111 (50 Tt.)			(23,290)	(23,290)	(20,420)	(20,420)	(18,530)	(15,340)				
7.6 m (25 ft.)			10 570	10 570	9200	9200	8190	7080	7350	5090		
7.0 111 (25 1 t.)			(23,300)	(23,300)	(20,270)	(20,270)	(18,050)	(15,590)	(16,200)	(11,220)		
6.1 m (20 ft.)			11 370	11 370	9580	9580	8310	7000	7290	5170		
0.1111 (20 11.)			(25,060)	(25,060)	(21,120)	(21,120)	(18,320)	(15,430)	(16,060)	(11,400)		
4.6 m (15 ft.)			(25,000)	(25,000)								
4.6 M (15 ft.)					10 280	9660	8600	6820	7330	5100		
21 (10.5.)					(22,660)	(21,300)	(18,950)	(15,030)	(16,160)	(11,250)		
3.1 m (10 ft.)					11 030	9190	8890	6580	7300	4990		
(-0.)					(24,310)	(20,260)	(19,590)	(14,500)	(16,090)	(11,000)		
1.5 m (5 ft.)					11 430	8740	8960	6340	7170	4870		
					(25,190)	(19,260)	(19,750)	(13,980)	(15,800)	(10,740)		
Ground Line					11 120	8420	8590	6170	6620	4790		
					(24,510)	(18,560)	(18,940)	(13,590)	(14,580)	(10,550)		
–1.5 m (–5 ft.)			12 960	12 610	9900	8270	7560	6080	5370	4770		
			(28,570)	(27,800)	(21,810)	(18,230)	(16,660)	(13,400)	(11,830)	(10,510)		
–3.1 m (–10 ft.)			9630	9630	7600	7600	5550	5550				
			(21,220)	(21,220)	(16,750)	(16,750)	(12,230)	(12,230)				
Lift Capacity — 2656G	Live-Heel Log	Loader wit	h 2.79-m (9	ft. 2 in.) L0	: undercarria	age, 710-m	m (28 in.) sh	ioes, and he	eavy countei	rweight; ba	re pin	
	3.1 m (	10 ft.)	4.6 m	(15 ft.)	6.1 m (	20 ft.)	7.6 m (	25 ft.)	9.1 m (3	30 ft.)	10.7 m	(35 ft.)
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Sic
12.2 m (40 ft.)	14 890	14 890	11 780	11 780								
	(32,810)	(32,810)	(25,960)	(25,960)								
10.7 m (35 ft.)			9780	9780	8480	8480	7540	6610				
			(21,560)	(21,560)	(18,680)	(18,680)	(16,610)	(14,570)				
9.1 m (30 ft.)					8010	8010	7170	6350	6490	4750		
					(17,660)	(17,660)	(15,810)	(14,000)	(14,310)	(10,480)		
7.6 m (25 ft.)					8170	8170	7160	6530	6300	4480		
					(18,000)	(18,000)	(15,770)	(14,390)	(13,890)	(9,870)		
6.1 m (20 ft.)					8630	8630	7370	6550	6370	4580	5390	3520
					(19,020)	(19,020)	(16,250)	(14,430)	(14,040)	(10,090)	(11,870)	(7,760)
4.6 m (15 ft.)					9020	9020	7760	6390	6510	4550	5370	3510
					(19,890)	(19,890)	(17,110)	(14,090)	(14,350)	(10,020)	(11,840)	(7,740)
									. , .	,,520,		3440
					. , .	. , .	. , .	6170	6630	4510	5300	5.10
3.1 m (10 ft.)					9730	9150	8140	6170 (13.600)	6630 (14.610)	4510 (9.940)	5300 (11 680)	(7590)
3.1 m (10 ft.)					9730 (21,440)	9150 (20,170)	8140 (17,930)	(13,600)	(14,610)	(9,940)	(11,680)	
					9730 (21,440) 10 460	9150 (20,170) 8530	8140 (17,930) 8320	(13,600) 5910	(14,610) 6640	(9,940) 4410	(11,680) 5210	3360
3.1 m (10 ft.) 1.5 m (5 ft.)					9730 (21,440) 10 460 (23,060)	9150 (20,170) 8530 (18,790)	8140 (17,930) 8320 (18,340)	(13,600) 5910 (13,020)	(14,610) 6640 (14,630)	(9,940) 4410 (9,730)	(11,680) 5210 (11,490)	3360 (7,400)
3.1 m (10 ft.)					9730 (21,440) 10 460 (23,060) 10 710	9150 (20,170) 8530 (18,790) 8050	8140 (17,930) 8320 (18,340) 8200	(13,600) 5910 (13,020) 5720	(14,610) 6640 (14,630) 6500	(9,940) 4410 (9,730) 4270	(11,680) 5210 (11,490) <b>4780</b>	(7,400) 3280
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line			12 670	11 050	9730 (21,440) 10 460 (23,060) 10 710 (23,600)	9150 (20,170) 8530 (18,790) 8050 (17,750)	8140 (17,930) 8320 (18,340) 8200 (18,080)	(13,600) 5910 (13,020) 5720 (12,610)	(14,610) 6640 (14,630) 6500 (14,330)	(9,940) 4410 (9,730) 4270 (9,410)	(11,680) 5210 (11,490) <b>4780</b> (10,540)	3360 (7,400 3280 (7,240
3.1 m (10 ft.) 1.5 m (5 ft.)			13 670	11 860	9730 (21,440) 10 460 (23,060) 10 710 (23,600) 10 030	9150 (20,170) 8530 (18,790) 8050 (17,750) 7700	8140 (17,930) 8320 (18,340) 8200 (18,080) 7780	(13,600) 5910 (13,020) 5720 (12,610) 5570	(14,610) 6640 (14,630) 6500 (14,330) 6170	(9,940) 4410 (9,730) 4270 (9,410) 4180	(11,680) 5210 (11,490) 4780 (10,540) 3720	3360 (7,400 3280 (7,240 3270
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line -1.5 m (-5 ft.)	7/00	7/00	(30,120)	(26,150)	9730 (21,440) 10 460 (23,060) 10 710 (23,600) 10 030 (22,110)	9150 (20,170) 8530 (18,790) 8050 (17,750) 7700 (16,960)	8140 (17,930) 8320 (18,340) 8200 (18,080) 7780 (17,140)	(13,600) 5910 (13,020) 5720 (12,610) 5570 (12,270)	(14,610) 6640 (14,630) 6500 (14,330) 6170 (13,600)	(9,940) 4410 (9,730) 4270 (9,410) 4180 (9,220)	(11,680) 5210 (11,490) <b>4780</b> (10,540)	3360 (7,400) 3280 (7,240)
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line	7490	7490	(30,120) 11 290	(26,150) <b>11 290</b>	9730 (21,440) 10 460 (23,060) 10 710 (23,600) 10 030 (22,110) 8470	9150 (20,170) 8530 (18,790) 8050 (17,750) 7700 (16,960) 8470	8140 (17,930) 8320 (18,340) 8200 (18,080) 7780 (17,140) 6720	(13,600) 5910 (13,020) 5720 (12,610) 5570 (12,270) 5540	(14,610) 6640 (14,630) 6500 (14,330) 6170 (13,600) 4360	(9,940) 4410 (9,730) 4270 (9,410) 4180 (9,220) 4140	(11,680) 5210 (11,490) 4780 (10,540) 3720	3360 (7,400 3280 (7,240 3270
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line -1.5 m (-5 ft.) -3.1 m (-10 ft.)	7490 (16,510)	7490 (16,510)	(30,120) 11 290 (24,880)	(26,150) 11 290 (24,880)	9730 (21,440) 10 460 (23,060) 10 710 (23,600) 10 030 (22,110) 8470 (18,670)	9150 (20,170) 8530 (18,790) 8050 (17,750) 7700 (16,960) 8470 (18,670)	8140 (17,930) 8320 (18,340) 8200 (18,080) 7780 (17,140) 6720 (14,810)	(13,600) 5910 (13,020) 5720 (12,610) 5570 (12,270) 5540 (12,200)	(14,610) 6640 (14,630) 6500 (14,330) 6170 (13,600)	(9,940) 4410 (9,730) 4270 (9,410) 4180 (9,220)	(11,680) 5210 (11,490) 4780 (10,540) 3720	3360 (7,400) 3280 (7,240) 3270
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line -1.5 m (-5 ft.)			(30,120) 11 290	(26,150) <b>11 290</b>	9730 (21,440) 10 460 (23,060) 10 710 (23,600) 10 030 (22,110) 8470	9150 (20,170) 8530 (18,790) 8050 (17,750) 7700 (16,960) 8470	8140 (17,930) 8320 (18,340) 8200 (18,080) 7780 (17,140) 6720	(13,600) 5910 (13,020) 5720 (12,610) 5570 (12,270) 5540	(14,610) 6640 (14,630) 6500 (14,330) 6170 (13,600) 4360	(9,940) 4410 (9,730) 4270 (9,410) 4180 (9,220) 4140	(11,680) 5210 (11,490) 4780 (10,540) 3720	3360 (7,400 3280 (7,240) 3270



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